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RB072610-H-B-B03

Job Sheet 190003



Part No: RB072610-H-B-B03

Job Qty: 4 pcs

Part Name: Tube



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/4/19

Job Tracking No:

Due Date: 3/27/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB072610-H-B Rev.1 IPP Rev. A 19.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	4 pcs	3/27/19	3/27/19	0.00	4.00	NV5000 - 1		PJ 19-03-04
							NV5000 - 2		
110	QC 2	4 pcs	3/27/19	3/27/19	0.00	0.00	QC 2 - 1		PJ 19-03-04
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		



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Container No: S158629



Part: RB072610-H-B-B03

Job No: 190003

Serial No/Batch: S158629

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 03/04/19

120 QC 8	4 pcs	3/27/19	0.00 0.00	QC 2 - 8	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 38	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	A.E 19-03-06
				QC 8 - 9	
				QC 8 - 68	
130 Packaging 3-1 - Stock - B4B	4 pcs	3/27/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	4 pcs	3/27/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	

Part Op 100 - 1-Machine as per folio FC _____ FOLIO REV: _____ DWG REV: _____
 Descriptions: 130 - .

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-TR-1.000X2.000W188	Hot Rolled Steel Rectangular Tubing 1.000" X 2.000"	5.2000 (1.3 ea)	100-NV5000 - 1	5154810

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-NV5000 - 1	MT-HRS-TR-1.000X2.000W188	5	0	0

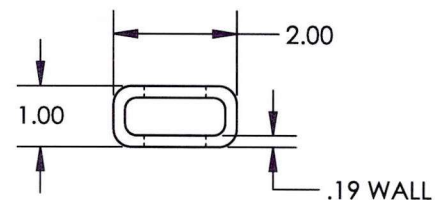
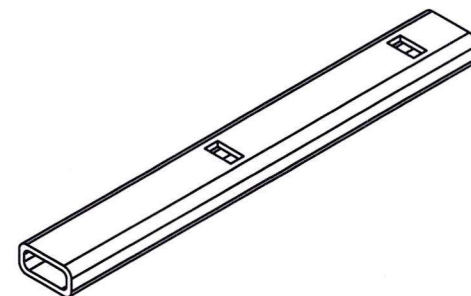
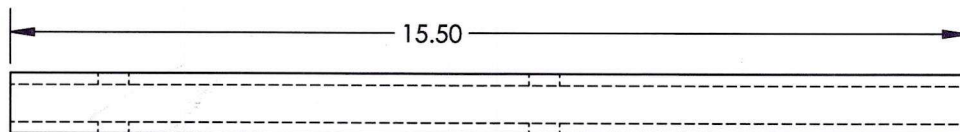
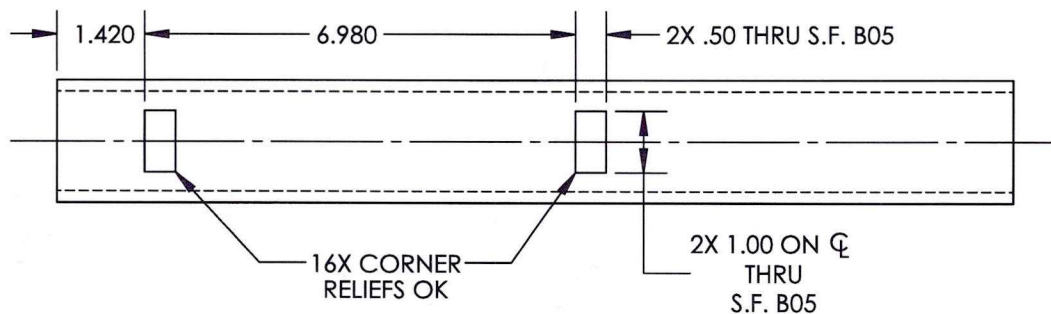
Part Specifications

Specifications could not be found.

Plex 2/4/19 9:05 AM Dart.lajeunesse.marie

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0110	-B03 ADDED 16X CORNER RELIEFS OK.	5/18/2015	RJC	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. ~~189900~~ 190005 MLC
19-02-04

(B03)

TUBE

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-B03	REV 1
MAT'L 1018	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE B01
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45°	USED ON MODEL
OR .015R	BELL 206L, 407, & 427
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:3	DATE 3/9/2011 SHEET 3 OF 7

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					